

**Mak** The food  
company

# Orange 360°

[www.makfoodcompany.com](http://www.makfoodcompany.com)





**Mak** The food company



# Fruit Juices Concentrates ,Purees & Plant Based Alternatives

**Spanish Manufacturer**

We are pioneers in the production and creation of fruit juice solutions, plant based alternatives and tailor-made products for the entire food industry.



**Growing & Sourcing**



**Squeezing & Processing**



**Research & Innovation**



**Technologies & Expertise**



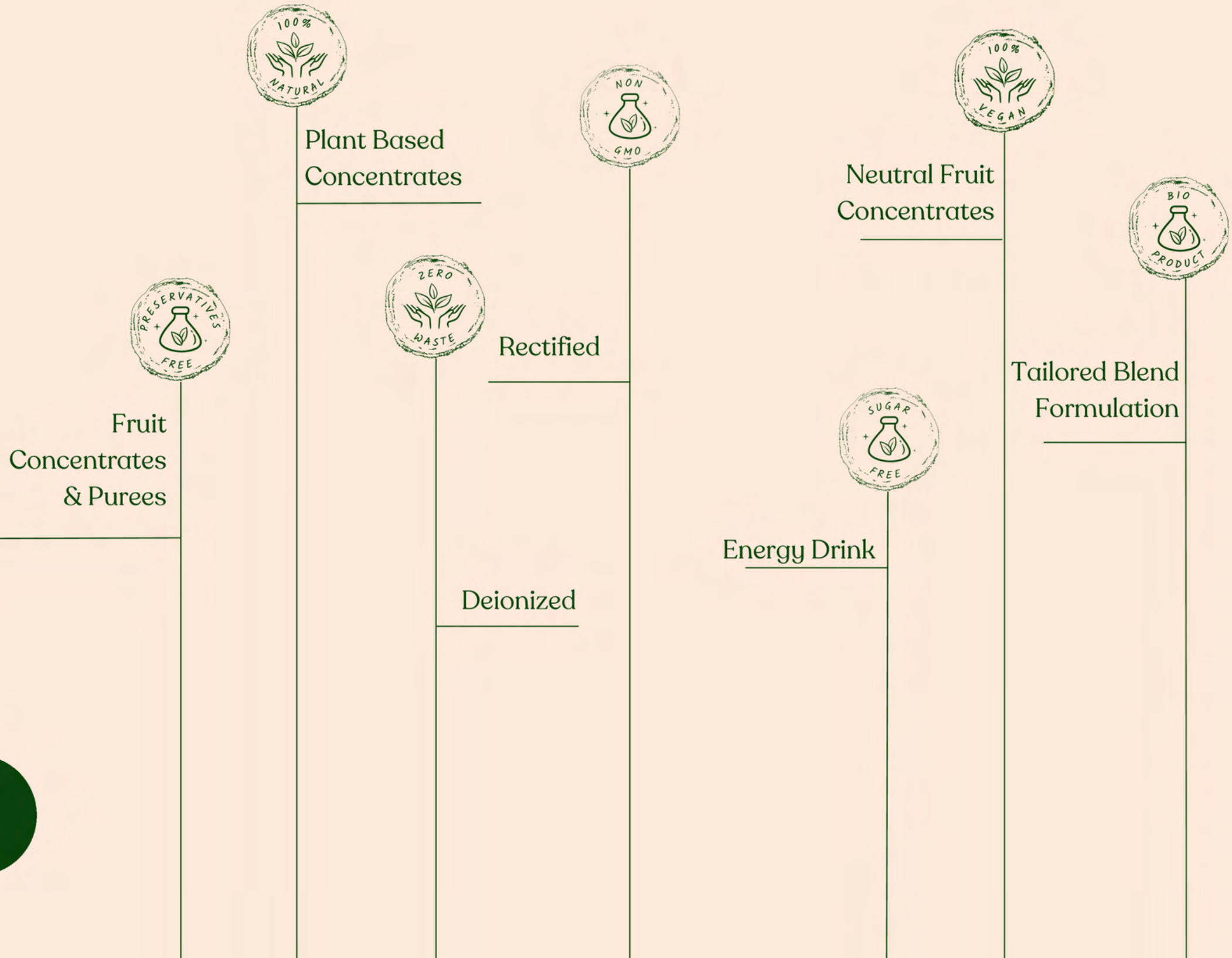
**Tailor-made Blending**



**Final Product Applications**







COMPANY R&D



MADE IN SPAIN



REFRIGERATED PRODUCT



LOCAL RAW MATERIAL



## ASEPTIC FILLING



6 FRUIT PROCESSING INDUSTRIAL LINES



125,000 MT PROCESSING CAPACITY



100% Puree line 12000kg/h

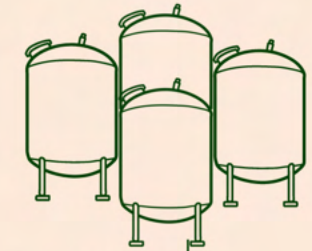
Pulp line 8000 kg/h

FRUITS



Concentration line 6 effects evaporator 9000 kg/h

FRUITS



Alternative Plant based line

Oats

Almond

Hemp

Sunflower

Pulses, Cereals, Seeds and Nuts and Dried Fruits



# Strategic Citrus Partner - La paz

## NATIONAL PRODUCTION

Castellón  
Valencia  
Alicante  
Murcia  
Albacete  
Ciudad Real  
Málaga  
Sevilla  
Córdoba  
Huelva



## PRODUCTION CAPACITY

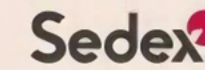


Conventional Product  
50.000 kg/h



Organic Product  
25.000 kg/h

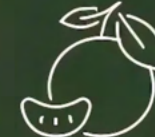
## QUALITY CERTIFICATES



Lemon  
86.000 TN



Orange  
140.000 TN



Mandarin  
19.000 TN



Grapefruit  
11.000 TN

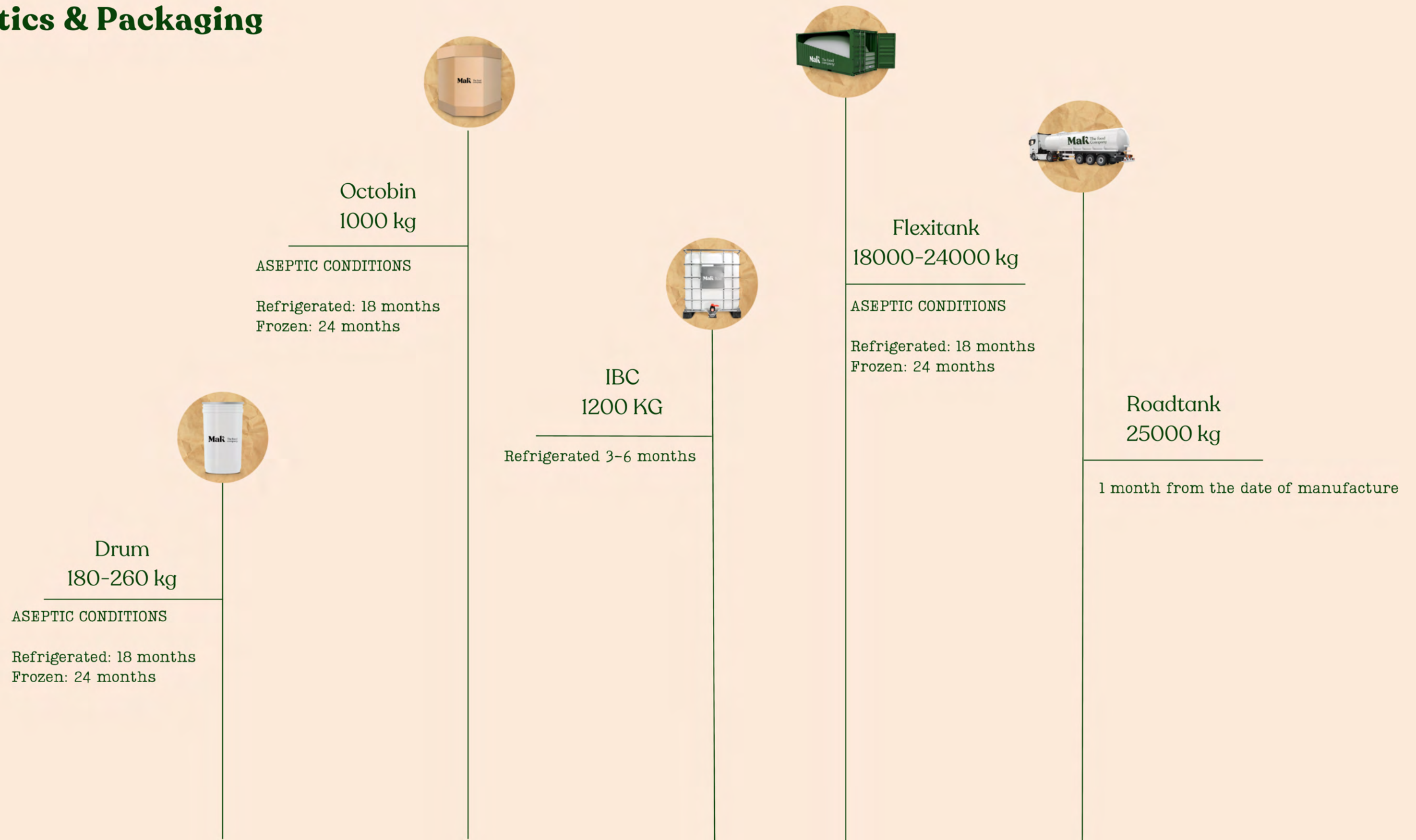


Lime  
1.700 TN





## Logistics & Packaging



## OUR CERTIFICATES

We guarantee the quality of our processes and products.







# Product Overview and Key Feature

## Orange Juice Concentrate

Blend of orange juice from different sources—Spain, Brazil, Mexico, South Africa, and Italy—to ensure a stable supply over time and a customized organoleptic profile.

## Orange Concentrate Blend

Blend of Orange Juice + Orange Extract+ Orange Clear-Deionized

Cost-effective blend: By keeping the same fresh citrus organoleptic qualities, we reduce cost prices by 25%-30% based on 30% blend or up to 50% if exchange by 100%.

## Orange Concentrate Clear 65°

Natural juices are often cloudy due to the presence of insoluble cell content. During the clarification process, highly active enzymes are used to break down pectin, reducing viscosity and improving filtration, followed by ultrafiltration to eliminate pectins and pulp, resulting in clear and stable concentrates.

## Mix Fruit Blend Concentrate 70°



Neutral blend of concentrates: apple, grape, peach, orange, and/or pear, as a neutral base for fruit mixes

The deionization/rectification process produces a product with high concentrations of pure sugars from the fruit, free from minerals, acids, and other typical fruit components. Deionized/rectified juice is completely natural, stable, and colorless, making the fruit sugars technically healthier than other sugars.

This is a neutral concentrated base blend for cost-effectiveness and neutral flavor that does not alter the final profile in the application, aroma, and taste.

## Fiber Concentrate 80/85%

"[Fructooligosaccharides to reduce calories and increase fiber content], derived from sugar cane, extracting fructooligosaccharides and thus providing fiber, thereby declaring fiber and fewer calories in the product, reducing them by up to 30%."

<p><b>Orange Comminuted 1:1</b></p>  <p>*Brix 7.0 - 12.0 Acidity (%ACA) 0.7 - 1.2</p>	<p><b>RECOMMENDED APPLICATION</b> RTD 3.5% FRUIT</p> <table border="0"> <tr><td>Orange Comminuted 1:1</td><td>35 g</td></tr> <tr><td>Dry sugar</td><td>106 g</td></tr> <tr><td>Citric Acid</td><td>3.1 g</td></tr> <tr><td>Water</td><td>855.9 g</td></tr> </table> <p><b>FINAL DRINK PARAMETERS</b> *Brix 7.0 - 12.0 Acidity (%ACA) 0.7 - 1.2</p>	Orange Comminuted 1:1	35 g	Dry sugar	106 g	Citric Acid	3.1 g	Water	855.9 g
Orange Comminuted 1:1	35 g								
Dry sugar	106 g								
Citric Acid	3.1 g								
Water	855.9 g								
<p><b>Orange Comminuted 4:1</b></p>  <p>*Brix 39.0 - 41.0 Acidity (%ACA) 2.5 - 4.0</p>	<p><b>RECOMMENDED APPLICATION</b> RTD 2.8% FRUIT</p> <table border="0"> <tr><td>Orange Comminuted 4:1</td><td>10 g</td></tr> <tr><td>Dry sugar</td><td>106 g</td></tr> <tr><td>Citric Acid</td><td>2.8 g</td></tr> <tr><td>Water</td><td>881.2 g</td></tr> </table> <p><b>FINAL DRINK PARAMETERS</b> *Brix 11.0 Acidity (%ACA) 0.32</p>	Orange Comminuted 4:1	10 g	Dry sugar	106 g	Citric Acid	2.8 g	Water	881.2 g
Orange Comminuted 4:1	10 g								
Dry sugar	106 g								
Citric Acid	2.8 g								
Water	881.2 g								



# COST EFFECTIVE & HEALTHY CLAIM

Orange juice vs Orange juice+fibre comparison



## 100% Juice



### NUTRITION DECLARATION ( per 100 g)

Energy	1151,5 kJ / 271 kcal
Total fats (g)	0
of which saturates(g)	0
Carbohydrates (g)	66
of which sugars (g)	65
Fiber (g)	0,5
Protein (g)	1,5
Salt (g)	0

6,5 €

## 70% Juice 30% Fibre



### NUTRITION DECLARATION ( per 100 g)

Energy	1062 kJ / 251,9 kcal
Total fats (g)	0,0
of which saturates(g)	0,0
Carbohydrates (g)	53,3
of which sugars (g)	49,2
Fiber (g)	17,4
Protein (g)	1,1
Salt (g)	0,0

30% 3 €  
70% 6,5 €    5'3 - 5,5 €

**8% LESS CALORIE CONTENT**

**25% LESS SUGAR CONTENT**

**35% TIMES MORE FIBRE CONTENT**

**SAVE 1000 € PER TON**



## COST EFFECTIVE

### 100% Juice

### 70% Juice 30% Fruit



#### NUTRITION DECLARATION

( per 100 g )

Energy	1151,5 kJ / 271 kcal
Total fats (g)	0
of which saturates(g)	0
Carbohydrates (g)	66
of which sugars (g)	65
Fiber (g)	0,5
Protein (g)	1,5
Salt (g)	0

6´5 €



#### NUTRITION DECLARATION

( per 100 g )

Energy	1062 kJ / 251,9 kcal
Total fats (g)	0,0
of which saturates(g)	0,0
Carbohydrates (g)	65,4
of which sugars (g)	64,9
Fiber (g)	0,4
Protein (g)	0,4
Salt (g)	0,0

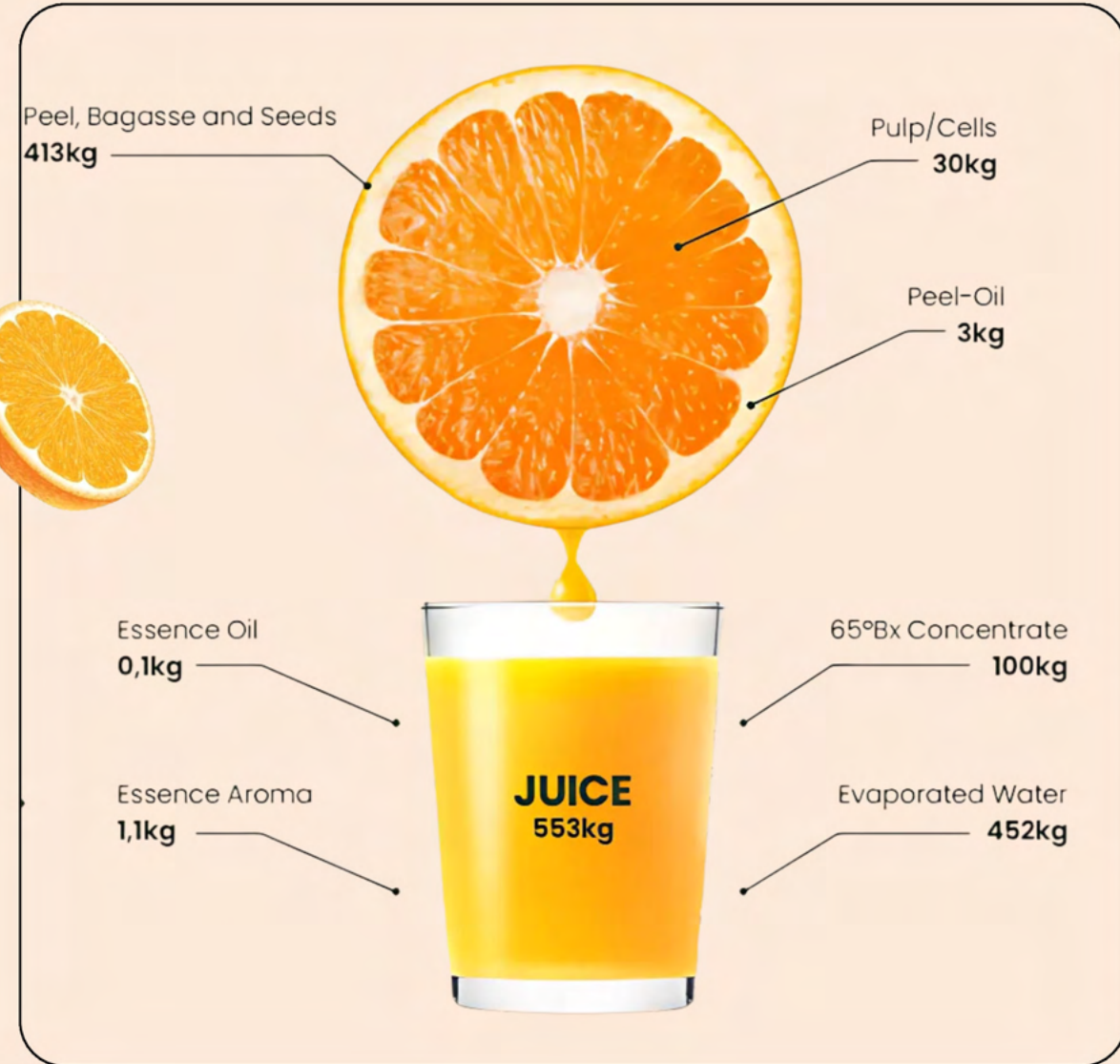
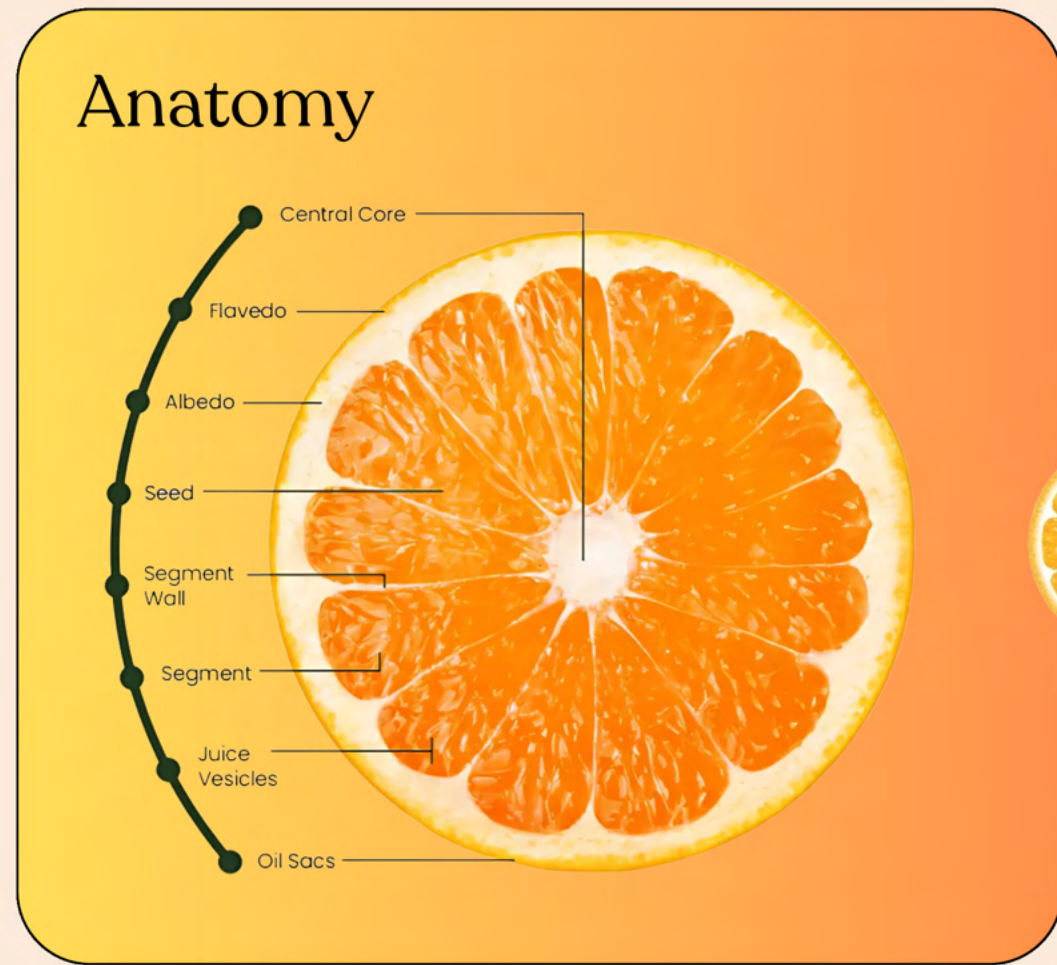
70% 6´5 €  
30% 3 €

5´3 - 5´5 €



# Orange

Traditional		Functional		
<b>Vitamins</b>	<b>Minerals</b>	<b>Polyphenols</b>	<b>Carotenoids</b>	<b>Prebiotics</b>
Vitamin C	Potassium	Bioflavonoids	Alpha-carotene	Polysaccharides
Thiamin (B1)	Calcium	Phenols/Sterols	Beta-carotene	Resistant Starches
Choline	Manganese	<b>Antioxidants</b>	Cryptoxanthin	<b>Terpenes</b>
Folic Acid	Iron	Carotenoids	Lutein	d-Limonene
Riboflavin (B2)	<b>Dietary Fiber</b>	Vitamin C	Zeaxanthin	Liminoids
Niacin (B3)	Insoluble (Cellulose)	Polyphenols	<b>Bioenhancer</b>	
Pyridoxine (B6)	Soluble (Pectin)		Enzymes	



**Amounts of Polymethoxylated Flavones (PMF) in the components / by-products of oranges**

Component	Values in PPM
Peel	<b>703</b>
Juice Sacs	<b>2</b>
Seed	<b>2</b>
Juice	<b>3</b>

*Rousef and Ting (1979\*)  
Manthey and Gronhman (1996b)\*\*  
Guthrie et al. (2000b)\*\*\**

*PMFS are used as value-added specialty food ingredients with pharmacological endpoints such as anti-inflammation, antioxidation and anticancer.*



# Orange

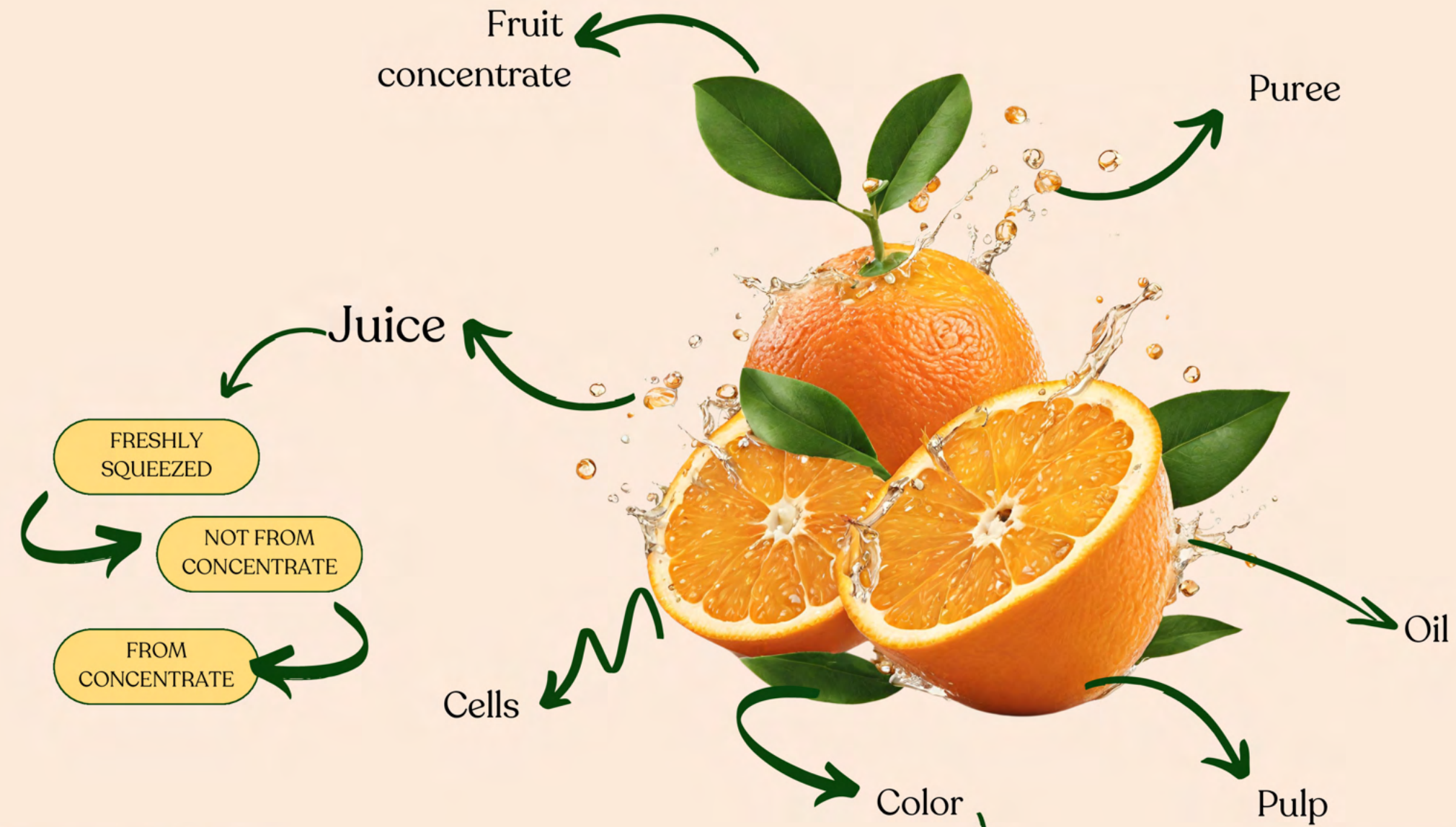
**HIGH RATIO**

**LOW RATIO**

**JUICE**

**STANDARD**

**LOW PULP**



- TYPES**
- BRAZILIA
  - VALENCIA
  - FLORIDA



- FLAVOURS**
- SWEET
  - BITTER
  - SOFT DRINK



# Beverage's formulation

## Ingredients



Water  
Sugar  
Orange fruit  
Orange juice  
Citric acids, Malic acids  
Potassium sorbate +sodium  
Metabisulphite  
Sodium benzoate  
E466 as stabilizer

Sweetened using aspartame and saccharin and features carotenes as colouring, along with other flavouring ingredients



## Ingredients

Water  
Orange Fruit from Concentrate (10%)  
Acid (Citric Acid), Acidity Regulator (Sodium Citrate)  
Natural Orange Flavouring with other Natural Flavourings  
Preservatives (Potassium Sorbate, Sodium **Metabisulphite**)  
Sweeteners (Acesulfame K, Sucralose)  
Stabilisers (Cellulose Gum, Sucrose Acetate Isobutyrate)  
Emulsifier (Glycerol Esters of Wood Rosins)  
Natural Colour (Carotenes).







Which one would you choose?



# Malik The food Company

